PALLET WRAPPER - 1-GPPW-1520

To set wrapping programs:

1. Turn on machine.
2. Should show 'Menu' on display, if not press ESC until Menu shows.
3. Press 2 on keypad to get 'Programs'.

Up/Down - Auto Mode:

1. Once in 'Programs', press 1 on Keypad.
2. Press Green Button to start wrapping cycle.

Manual Mode:

1. Once in 'Programs', Press 2 on Keypad.
2. Use 1 to start the turntable.
3. Use 2 to make the Film Carriage go up.
4. Use 3 to bring it down again.

Up Only, Quick Wrap Mode:

1. Once in 'Programs', press 3 on Keypad.
2. Press green button to start wrapping cycle.
3. The film carriage will stop at the top and the cycle is complete. Cut the film

Top-Sheet Mode:

1. Once in 'programs', pres 4 on Keypad.
2. Press green button to start wrapping cycle.
3. When the pallet has been wrapped at the bottom the film carriage will rise to the top of the Pallet and wrap it once and stop. Apply the top sheet now then press the Green Button again, the top sheet will be wrapped in and the machine will complete the cycle.

Changing Parameters:

To change the amount of the top or bottom wraps press [ESC] until the Menu shows.

Press [1] which gets to Param set.

Press [1] again to get to Top Cycle.

Press [SET] until Top Cycle number is highlighted.

Select number of Top Cycles needed from the number pad on Keypad.

Press [ENT] to confirm.

Press [ESC] to get back to the Param set.

Press [2] to get to Bottom Cycle.

Press [SET] until Bottom Cycle number is highlighted.

Select number of Bottom Cycles needed from the number pad on Keypad.

Press [ENT] to confirm.

Press [ESC] to get back to the Param set.

To change to number of times the Pallet is wrapped up + down press [3]

Press [SET] until the number of up + down cycles is highlighted.

Select number from the Number Pad on the Keypad.

Press [SET] to confirm.

Use [ESC] to get back to select Param.

Press [ESC] again to get back to Menu