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1-GPPW-PSP PLATFORM SCALE CALIBRATION

1. In weighing mode, press **UNIT** and **M+** together. “Fo h-l” should display.
2. Press/Hold **TARE** until display show “prog”.
3. Press **ZERO**, display should show “pin”.
4. In order, press **G/N**, **UNIT**, then **ZERO** to enter the settings mode. “P1 REF” should display.
5. Press **TARE**, “P2 cal” should show.
6. Press **ZERO**, display should now read “dec”.
7. Press/Hold **TARE** until display reads “cal”.
8. Press **ZERO** and display will read “NONLIN”.
9. Press **TARE** to select normal calibration, display “Nonlin”.
10. Press **ZERO** display will read “unload”
11. Take the pallet off the wrapper platform at this stage.
12. Give the scale a few seconds to display the stable indicator.
13. Press **ZERO**, display should now show a weight in kg, set it to the known/trusted test weight of the pallet being used to calibrate - **M+**, **G/N**, **TARE** keys are used to adjust the required setting.
14. Enter the selected setting by pressing **ZERO** – display should read “load”
15. Place the pallet back on the wrapper platform and wait for the display to stop changing
16. After the stable indicator, press **ZERO** – display should show “pass”
17. After the calibration, the display will start a self-test. **Remove the pallet again.**
18. The display should come to weighing mode automatically.
19. Place pallet back on wrapper and confirm weights are within acceptable range.